



**Hercules**  
**INDUSTRIES**

COMMERCIAL FABRICATION DIVISION

[www.herculesindustries.com](http://www.herculesindustries.com)

5050 Florence St. Denver Colorado 80238

Tel. 303 388-8999 Fax. 303 388-8301

Toll Free. 1 800 870-4305

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(PROJECT NAME)

## Hercules Industries Submittal Package

### Table of Contents

#### 1. Spiral Pipe

|                         |  |
|-------------------------|--|
| <b>Project Location</b> |  |
| <b>Architect</b>        |  |
| <b>Engineer</b>         |  |
| <b>Contractor</b>       |  |
| <b>Date</b>             |  |





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## Notes

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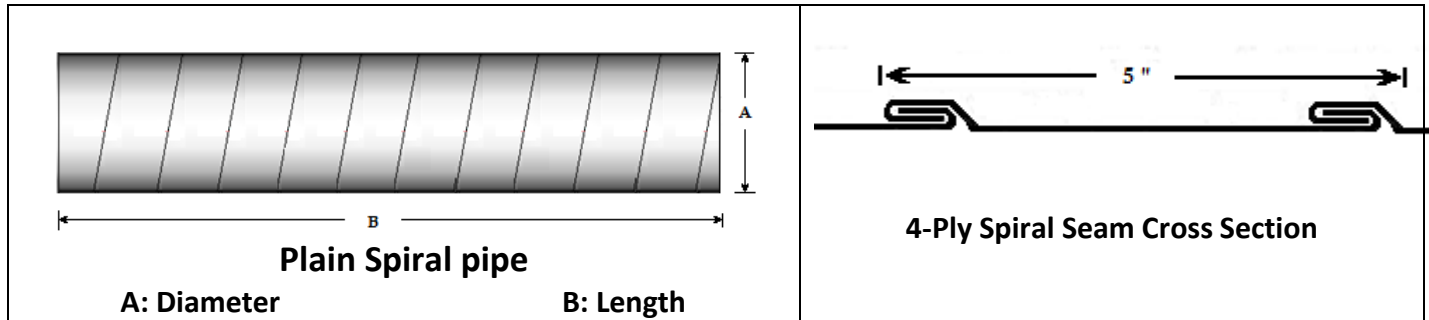
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## Spiral Pipe Single Wall



### Spiral Pipe Standard Sizes and Gauges

| Thickness | 26 Gauge  | 24 Gauge   | 22 Gauge   | 20 Gauge   | 18 Gauge   | 16 Gauge   |
|-----------|-----------|------------|------------|------------|------------|------------|
| Diameter  | 4" to 14" | 16" to 26" | 28" to 36" | 38" to 50" | 52" to 60" | 60" to 66" |

| Spiral Pipe Range | Material        | Thickness Range           | ASTM  | Type      | Lockseam              |
|-------------------|-----------------|---------------------------|-------|-----------|-----------------------|
| 4" to 66"         | Galvanized      | 0.018-0.063 (26-16 Gauge) | A-653 | G-90      | 4-Ply Spiral Lockseam |
| 4" to 66"         | Galvanneal      | 0.018-0.063 (26-16 Gauge) | A-653 | A-40      | 4-Ply Spiral Lockseam |
| 4" to 66"         | PCD             | 0.018-0.063 (26-16 Gauge) | A-653 | 4X4, 4X4  | 4-Ply Spiral Lockseam |
| 4" to 66"         | Aluminum        | 0.040-0.050               | B-316 | 3003 H-14 | 4-Ply Spiral Lockseam |
| 4" to 66"         | Stainless Steel | 0.023-0.036 (24-22 Gauge) | A-420 | 304       | 4-Ply Spiral Lockseam |

### Spiral Pipe Additional Options Available On Request

- Spiracoustics** 1"  1.5"  2"  (Liner thickness) \* 8" Round minimum OD \*
- Double Wall**  Solid Galvanized Inner  Perforated Galvanized 22 gauge Inner
- Corrugated**

\* All gauges and reinforcements are in compliance with 2005 SMACNA standards for duct fabrication.

