



for Tankless WH Application



Compared to other heating systems, combo heaters offer high efficiency, greater installation flexibility, cost less to install, and are much easier to service.

The **HBQBR** Series incorporates a **Multi- function Micro-processor** that not only
reduces the number of components but adds
a number of standard system functions that
would not normally be available, such as an **automatic pump timer**, and **blower delay**,
just to name a few.

The **HBQBR Air Handler** is the only product available with these high quality features!

Cooling efficiencies up to 16 SEER.

(1) First Co's customer is ultimately responsible for confirming which fan coil models are compatible with selected outdoor unit(s) and which expansion valves (if any) are required. To determine certified indoor/outdoor matches, go to www.firstco.com or AHRI.org.



HBQBR Combo Air Handler

HBQBR SERIES SPEC

*Proper water heater sizing is required to ensure adequate hot water supply for both domestic use and space heating. Contact www.firstco.com for sizing information.

STANDARD FEATURES:

Heating Cycle

- 1. Automatic pump timer: The pump operatesfor sixty seconds every six hours in order to purge the water from the hot water coil and piping (the pump timer cycle is skipped while the compressor is operating). These fan coils are compatible with any source of hot water that doesn't exceed 180°F and is NSF/ANSI certified for use with domestic water.
- 2. Blower-on delay: On a call for heat, the hot water coil is preheated for 45 seconds before the blower energizes.
- 3. Blower-off delay: Blower continues to operate for 20 seconds after thermostat is satisfied, extracting more heat from the heating coil and increasing heating performance.

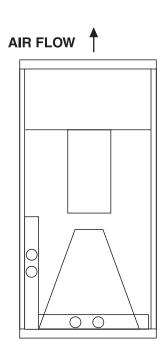
Cooling Cycle

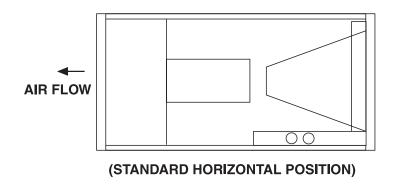
1. Blower-off delay: Blower continues to operate for 45 seconds after thermostat is satisfied, extracting more cooling from the cooling coiland maximizing cooling efficiency.

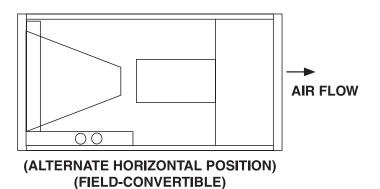
Additional features

- 1. Built-in circulating pump, air purge valve, and easy access hot water check valve.
- 2. Blower door safety switch.
- 3. Compatible with all major brands of split condensing units.
- 4. Slide out hot water coil assembly for easier service.
- 5. Fully insulated galvanized steel cabinet.
- 6. High efficiency copper tube/aluminum fin heating and cooling coils.
- 7. Primary and secondary drain connections on cooling coil.
- 8. Factory installed filter.

3-WAY AIRFLOW







Efficiency:

The **HBQBR** series air handler is the latest state-of-the-art air handler for tankless hot water heating. Depending on the water heater efficiency and the condensing unit used, heating efficiency can exceed 90% and cooling efficiency can exceed 14 SEER (depending on the selected outdoor unit). Cooling coils have either piston type metering devices R410A TXV's and are circuited for cooling or heat pump operation.

Components:

Each air handler includes a high efficiency cooling coil, a separate hot water coil, circulating pump, air purge valve, anti-thermosyphon check valve, blower door safety switch, 120V blower motor, throw away filter, and 24V transformer.

Cabinets:

Cabinets are fully insulated and painted with an attractive, baked-on powder coating (light gray).

Installation:

No modification is required for vertical or horizontal (right-to-left) airflow. A horizontal drain pan is factory installed for right-to-left airflow and can be re-positioned within the cabinet to offer left-to-right airflow.

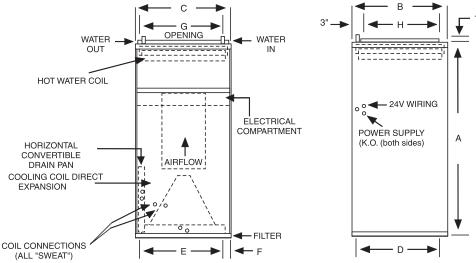
Operation:

When space heating is needed, the wall thermostat energizes the circulating pump which circulates hot water from the water heater to the hot water coil in the air handler. As the blower motor forces cool return air from the home over the hot water coil, the air absorbs heat from the hot water. This warm air (105 to 110 degrees) is then circulated throughout the duct system and into the home. The water loses only about 15 degrees of temperature while it circulates through the coil and is then returned to the water heater to be reheated.

Accessories:

Accessories include TXV expansion valve kits, and freeze protector.

HOT WATER COIL 7/8" O.D. CONNECTION





NSF/ANSI 169:2016

DRAIN CONNECTINS 3/4 MPT

ELECTRICAL DATA									
UNIT	MOTOR	AM	PS	MIN. CIR.	MAX.				
MODEL	HP (120V)	MOTOR	PUMP	AMPACITY	HACR BREAKER				
18HBQBR	1/5	2.8	0.84	5	15				
24HBQBR	1/5	5.1	0.84	8	15				
30HBQBR	1/5	5.1	0.84	8	15				
36HBQBR	1/2	8.5	0.84	12	15				
48HBQBR	3/4	10.7	0.84	15	15				

PHYSICAL DIMENSIONS									
UNIT MODEL	А	В	С	D	E	F	G	Н	FILTER SIZE
18HBQBR 24HBQBR	40	20	20	18-1/2	16	2	18	16	18 X 20 X 1
30HBQBR 36HBQBR	42	23	20	21-1/2	16	2	18	19	20 X 22 X 1
48HBQBR	48	28	21-1/4	26-1/4	17-1/4	2	18	24	20 x 25 x 1

PERFORMANCE DATA											
NOMINAL COOLING	COIL#	P.D. (FT.	CFM	BTUH (1000) AT ENTERING WATER TEMPATURE Delta -T 20°F & GPM						PATURE	
BTUH	(2)	WTR.)	120°F	GPM	140°F	GPM	160°F	GPM	180°F	GPM	
18,000	USM318AP	4.0	650	19.7	2.0	27.6	2.8	35.5	3.6	43.4	4.3
24,000	USM424AP	4.0	800	22.2	2.2	31.1	3.1	40.0	4.0	48.9	4.9
30,000	USM330AP	4.6	1000	26.4	2.6	37.0	3.7	47.6	4.8	58.1	5.8
36,000	USM436A	4.6	1200	28.9	2.9	40.5	4.1	52.0	5.2	63.6	6.4
42,000/ 48,000	USM348AP	4.1	1400 1600	36.1 38.7	3.6 3.9	50.6 54.3	5.1 5.4	65.0 69.8	6.5 7.0	79.5 85.3	8.0 8.5
	NOMINAL COOLING BTUH 18,000 24,000 30,000 36,000 42,000/	NOMINAL COIL # (2) 18,000	NOMINAL COIL # (FT. WTR.) 18,000 USM318AP 4.0 24,000 USM424AP 4.0 30,000 USM330AP 4.6 36,000 USM436A 4.6 42,000/ USM336AP 4.1	NOMINAL COIL # (FT. WTR.)	NOMINAL COOL # (P.D. (FT. WTR.) CFM 120°F 18,000 USM318AP 4.0 650 19.7 24,000 USM424AP 4.0 800 22.2 30,000 USM330AP 4.6 1000 26.4 36,000 USM436A 4.6 1200 28.9 42,000/ USM336AP 4.1 1400 36.1	NOMINAL COIL # (2)	NOMINAL COOLING BTUH (2)	NOMINAL COOLL # (2)	NOMINAL COOLING BTUH (1000) AT ENTERING WAT Delta -T 20°F & GP 120°F GPM 140°F GPM 160°F GPM 140°F GPM 160°F GPM 140°F GPM 160°F GPM 140°F GPM 160°F GPM 160°F	NOMINAL COOLING BTUH	NOMINAL COOLING BTUH (2)

COIL CONNECTIONS	LIQUID	SUCTION
18/24	3/8	5/8
30/36	3/8	3/4
48	1/2	7/8

(See P.5 for Model Numbers)

(1) See "USM" data sheet for additional cooling coil information.

NOTES:

- 1. Heating output of fan coil will not exceed net output of water heater.
- 2. Approved for installation with 0" clearance to combustible materials.
- 3. Heat BTUH is at 70°F entering air temperature.
- 4. Based on 20°F Delta-T. Velocity not to exceed 4ft./sec.

BLOWER DATA			UPFLOW / HORIZONTAL ONLY					DOWNFLOW ONLY							
UNIT	UNIT MOTOR MOTOR				CFM vs. EXTERNAL STATIC PRESSURE										
MODEL	HP-AMP (120V)		0.05	0.10	0.20	0.30	0.40	0.50	0.05	0.10	0.20	0.30	0.35		
18HBQBR	1/5-2.8	HIGH MED. HIGH MED. LOW LOW	810 680 530 350	780 655 505 325	715 600 460 325	650 545 415 220	580 490 360 160	500 420 295	710 640 480 330	690 620 460 310	630 575 420 260	570 520 380 220	540 490 350 200		
24HBQBR	1/5-5.1	HIGH MED LOW	950 860 780	920 835 755	855 785 705	790 720 650	720 650 590	645 580 510	760 720 680	730 690 655	680 640 600	620 590 550	590 550 525		
30HBQBR	1/5-5.1	HIGH MED LOW	1120 850 680	1095 840 670	1045 810 655	995 780 625	940 740 585	880 590 510	1080 885 730	1060 860 720	1010 830 690	950 800 660	920 770 640		
36HBQBR	1/2-8.5	HIGH MED LOW	1340 1290 1200	1310 1260 1170	1250 1200 1120	1190 1140 1070	1120 1080 1010	1050 1000 940	1090 1060 1020	1070 1030 990	1010 980 940	950 920 890	925 890 860		
48HBQBR	3/4-10.7	HIGH MED LOW	1810 1570 1280	1780 1550 1260	1720 1510 1220	1660 1460 1180	1590 1400 1130	1530 1340 1050	1510 1270 1005	1480 1240 980	1430 1190 930	1380 1150 890	1350 1120 860		



Model Numbers:

		FACTORY INSTALLED TXV'S			
MODEL SIZE (BTU)	MODEL (PISTON)	MODEL (R410A TXV)			
18,000	18HBQBR	18HBQBR w/R410ATXV			
24,000	24HBQBR	24HBQBR w/R410ATXV			
30,000	30HBQBR	30HBQBR w/R410ATXV			
36,000	36HBQBR	36HBQBR w/R410ATXV			
48,000	48HBQBR	48HBQBR w/R410ATXV			

In keeping with its policy of continuous progress and product improvement, First Co. reserves the right to make changes without notice. Maintenance for all First Co. products is available under "Product Maintenance" at www.firstco.com.

HBQBR SERIES SPEC

All TXV's are approved for cooling only operation (non-bleed type).

NOTE:

Expansion valve requirement depends on the selected outdoor unit. Go to www.firstco.com or AHRI.org.

ACCESSORIES:

EXPANSION VALVE KITS (Field installed)						
PART NUMBER						
R410A	FITS					
9EVR410-3	18/24HBQBR					
9EVR410-4	30/36HBQBR					
9EVR40-5	48HBQBR					

NOTES:

- 1. Above expansion valve kits are approved for cooling only applications.
- 2. Valves are non-bleed type. Field added. Hard start kit may be required.
- 3. Valves have screw-on connections.

MISCELLANEOUS								
COMPONENT	PART NUMBER							
Freeze Protector	Energizes pump when coil temperature falls below 38°F	941-1						
Thermostat	24V Heat/Cool	T334						

Notes:

1. Freeze protector attaches to hot water coil and wires to low voltage (24V) circuit.



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