## HBQBR Series

for Tankless WH Application
AquaTherm.

Vertical/Horizontal
Combo Air-Handler
Cooling Hot Water Heating
1-1/2 - 4 Tons Cooling
Up to 85,000 BTUH Heating

## AHPN CERTIFED

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AFR stander 210/24

## HBQBR Series

Compared to other heating systems, combo heaters offer high efficiency, greater installation flexibility, cost less to install, and are much easier to service.

## The HBQBR Series incorporates a Multifunction Micro-processor that not only

 reduces the number of components but adds a number of standard system funstions that would not normally be available, such as an automatic pump timer, and blower delay, just to name a few.The HBQBR Air Handler is the only product available with these high quality features!

Cooling efficiencies up to 16 SEER.


HBQBR Combo Air Handler
*Proper water heater sizing is required to ensure adequate hot water supply for both domestic use and space
heating. Contact www.firstco.com for sizing information.

## STANDARD FEATURES:

## Heating Cycle

1. Automatic pump timer: The pump operatesfor sixty seconds every six hours in order to purge the water from the hot water coil and piping (the pump timer cycle is skipped while the compressor is operating). These fan coils are compatible with any source of hot water that doesn't exceed $180^{\circ} \mathrm{F}$ and is NSF/ANSI certified for use with domestic water.
2. Blower-on delay: On a call for heat, the hot water coil is preheated for 45 seconds before the blower energizes.
3. Blower-off delay: Blower continues to operate for 20 seconds after thermostat is satisfied, extracting more heat from the heating coil and increasing heating performance.

## Cooling Cycle

1. Blower-off delay: Blower continues to operate for 45 seconds after thermostat is satisfied, extracting more cooling from the cooling coiland maximizing cooling efficiency.

## HBQBR Series

## Additional features

1. Built-in circulating pump, air purge valve, and easy access hot water check valve.
2. Blower door safety switch.
3. Compatible with all major brands of split condensing units.
4. Slide out hot water coil assembly for easier service.
5. Fully insulated galvanized steel cabinet.
6. High efficiency copper tube/aluminum fin heating and cooling coils.
7. Primary and secondary drain connections on cooling coil.
8. Factory installed filter.

## 3-WAY AIRFLOW



(STANDARD HORIZONTAL POSITION)

(ALTERNATE HORIZONTAL POSITION) (FIELD-CONVERTIBLE)

## HBQBR Series

## Efficiency:

The HBQBR series air handler is the latest state-of-the-art air handler for tankless hot water heating. Depending on the water heater efficiency and the condensing unit used, heating efficiency can exceed $90 \%$ and cooling efficiency can exceed 14 SEER (depending on the selected outdoor unit). Cooling coils have either piston type metering devices R410A TXV's and are circuited for cooling or heat pump operation.

## Components:

Each air handler includes a high efficiency cooling coil, a separate hot water coil, circulating pump, air purge valve, anti-thermosyphon check valve, blower door safety switch, 120 V blower motor, throw away filter, and 24 V transformer.

## Cabinets:

Cabinets are fully insulated and painted with an attractive, baked-on powder coating (light gray).

## Installation:

No modification is required for vertical or horizontal (right-to-left) airflow. A horizontal drain pan is factory installed for right-to-left airflow and can be re-positioned within the cabinet to offer left-to-right airflow.

## Operation:

When space heating is needed, the wall thermostat energizes the circulating pump which circulates hot water from the water heater to the hot water coil in the air handler. As the blower motor forces cool return air from the home over the hot water coil, the air absorbs heat from the hot water. This warm air ( 105 to 110 degrees) is then circulated throughout the duct system and into the home. The water loses only about 15 degrees of temperature while it circulates through the coil and is then returned to the water heater to be reheated.

## Accessories:

Accessories include TXV expansion valve kits, and freeze protector.


Intertek

7/8" O.D. CONNECTION


| ELECTRICAL DATA |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { UNIT } \\ & \text { MODEL } \end{aligned}$ | MOTOR HP (120V) | AMPS |  | MIN. CIR. AMPACITY | $\begin{gathered} \text { MAX. } \\ \text { HACR } \\ \text { BREAKER } \end{gathered}$ |
|  |  | MOTOR | PUMP |  |  |
| 18HBQBR | 1/5 | 2.8 | 0.84 | 5 | 15 |
| 24HBQBR | 1/5 | 5.1 | 0.84 | 8 | 15 |
| 30HBQBR | 1/5 | 5.1 | 0.84 | 8 | 15 |
| 36HBQBR | 1/2 | 8.5 | 0.84 | 12 | 15 |
| 48HBQBR | 3/4 | 10.7 | 0.84 | 15 | 15 |


| PHYSICAL DIMENSIONS |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| UNIT <br> MODEL | A | B | C | D | E | F | G | H | FILTER <br> SIZE |
| 18HBQBR <br> 24HBQBR | 40 | 20 | 20 | $18-1 / 2$ | 16 | 2 | 18 | 16 | $18 \times 20 \times 1$ |
| 30HBQBR <br> 36HBQBR | 42 | 23 | 20 | $21-1 / 2$ | 16 | 2 | 18 | 19 | $20 \times 22 \times 1$ |
| 48HBQBR | 48 | 28 | $21-1 / 4$ | $26-1 / 4$ | $17-1 / 4$ | 2 | 18 | 24 | $20 \times 25 \times 1$ |


| PERFORMANCE DATA |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| UNIT MODEL | NOMINAL COOLING BTUH | coIL \# <br> (2) | P.D. <br> (FT. <br> WTR.) | CFM | BTUH (1000) AT ENTERING WATER TEMPATURE Delta -T 20ㅇF \& GPM |  |  |  |  |  |  |  |
|  |  |  |  |  | $120^{\circ} \mathrm{F}$ | GPM | $140^{\circ} \mathrm{F}$ | GPM | $160^{\circ} \mathrm{F}$ | GPM | $180^{\circ} \mathrm{F}$ | GPM |
| 18HBQBR | 18,000 | USM318AP | 4.0 | 650 | 19.7 | 2.0 | 27.6 | 2.8 | 35.5 | 3.6 | 43.4 | 4.3 |
| 24HBQBR | 24,000 | USM424AP | 4.0 | 800 | 22.2 | 2.2 | 31.1 | 3.1 | 40.0 | 4.0 | 48.9 | 4.9 |
| 30HBQBR | 30,000 | USM330AP | 4.6 | 1000 | 26.4 | 2.6 | 37.0 | 3.7 | 47.6 | 4.8 | 58.1 | 5.8 |
| 36HBQBR | 36,000 | USM436A | 4.6 | 1200 | 28.9 | 2.9 | 40.5 | 4.1 | 52.0 | 5.2 | 63.6 | 6.4 |
| 48HBQBR | $\begin{aligned} & \hline 42,000 / \\ & 48,000 \end{aligned}$ | USM348AP | 4.1 | $\begin{aligned} & \hline 1400 \\ & 1600 \end{aligned}$ | $\begin{aligned} & 36.1 \\ & 38.7 \end{aligned}$ | $\begin{aligned} & 3.6 \\ & 3.9 \end{aligned}$ | $\begin{aligned} & \hline 50.6 \\ & 54.3 \end{aligned}$ | $\begin{array}{\|l} \hline 5.1 \\ 5.4 \end{array}$ | $\begin{aligned} & \hline 65.0 \\ & 69.8 \end{aligned}$ | $\begin{aligned} & 6.5 \\ & 7.0 \end{aligned}$ | $\begin{aligned} & \hline 79.5 \\ & 85.3 \end{aligned}$ | $\begin{aligned} & 8.0 \\ & 8.5 \end{aligned}$ |


| COIL <br> CONNECTIONS | LIQUID | SUCTION |
| :---: | :---: | :---: |
| $\mathbf{1 8 / 2 4}$ | $3 / 8$ | $5 / 8$ |
| $\mathbf{3 0 / 3 6}$ | $3 / 8$ | $3 / 4$ |
| 48 | $\mathbf{1 / 2}$ | $7 / 8$ |

(See P. 5 for Model Numbers)
(1) See "USM" data sheet for additional cooling coil information.

## NOTES:

1. Heating output of fan coil will not exceed net output of water heater.
2. Approved for installation with 0 " clearance to combustible materials.
3. Heat BTUH is at $70^{\circ} \mathrm{F}$ entering air temperature.
4. Based on $20^{\circ} \mathrm{F}$ Delta-T. Velocity not to exceed 4 ft ./sec.

| BLOWER DATA |  |  | UPFLOW / HORIZONTAL ONLY |  |  |  |  |  | DOWNFLOW ONLY |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| UNIT |  |  | CFM vs. EXTERNAL STATIC PRESSURE |  |  |  |  |  |  |  |  |  |  |
| MODEL | (120V) | CONN. | 0.05 | 0.10 | 0.20 | 0.30 | 0.40 | 0.50 | 0.05 | 0.10 | 0.20 | 0.30 | 0.35 |
| 18HBQBR | 1/5-2.8 | HIGH <br> MED. HIGH <br> MED. LOW <br> LOW | $\begin{aligned} & 810 \\ & 680 \\ & 530 \\ & 350 \end{aligned}$ | $\begin{aligned} & 780 \\ & 655 \\ & 505 \\ & 325 \end{aligned}$ | $\begin{aligned} & 715 \\ & 600 \\ & 460 \\ & 325 \end{aligned}$ | $\begin{aligned} & 650 \\ & 545 \\ & 415 \\ & 220 \end{aligned}$ | $\begin{aligned} & 580 \\ & 490 \\ & 360 \\ & 160 \end{aligned}$ | $\begin{aligned} & 500 \\ & 420 \\ & 295 \end{aligned}$ | $\begin{aligned} & 710 \\ & 640 \\ & 480 \\ & 330 \end{aligned}$ | $\begin{aligned} & 690 \\ & 620 \\ & 460 \\ & 310 \end{aligned}$ | $\begin{aligned} & 630 \\ & 575 \\ & 420 \\ & 260 \end{aligned}$ | $\begin{aligned} & 570 \\ & 520 \\ & 380 \\ & 220 \end{aligned}$ | $\begin{aligned} & 540 \\ & 490 \\ & 350 \\ & 200 \end{aligned}$ |
| 24HBQBR | 1/5-5.1 | HIGH MED LOW | $\begin{aligned} & 950 \\ & 860 \\ & 780 \end{aligned}$ | $\begin{aligned} & 920 \\ & 835 \\ & 755 \end{aligned}$ | $\begin{aligned} & 855 \\ & 785 \\ & 705 \end{aligned}$ | $\begin{aligned} & 790 \\ & 720 \\ & 650 \end{aligned}$ | $\begin{aligned} & 720 \\ & 650 \\ & 590 \end{aligned}$ | $\begin{aligned} & 645 \\ & 580 \\ & 510 \end{aligned}$ | $\begin{aligned} & 760 \\ & 720 \\ & 680 \end{aligned}$ | $\begin{aligned} & 730 \\ & 690 \\ & 655 \end{aligned}$ | $\begin{aligned} & 680 \\ & 640 \\ & 600 \end{aligned}$ | $\begin{aligned} & 620 \\ & 590 \\ & 550 \end{aligned}$ | $\begin{aligned} & 590 \\ & 550 \\ & 525 \end{aligned}$ |
| 30HBQBR | 1/5-5.1 | HIGH MED LOW | $\begin{gathered} 1120 \\ 850 \\ 680 \end{gathered}$ | $\begin{gathered} 1095 \\ 840 \\ 670 \end{gathered}$ | $\begin{gathered} 1045 \\ 810 \\ 655 \end{gathered}$ | $\begin{aligned} & 995 \\ & 780 \\ & 625 \end{aligned}$ | $\begin{aligned} & 940 \\ & 740 \\ & 585 \end{aligned}$ | $\begin{aligned} & 880 \\ & 590 \\ & 510 \end{aligned}$ | $\begin{gathered} 1080 \\ 885 \\ 730 \end{gathered}$ | $\begin{gathered} 1060 \\ 860 \\ 720 \end{gathered}$ | $\begin{gathered} 1010 \\ 830 \\ 690 \end{gathered}$ | $\begin{aligned} & 950 \\ & 800 \\ & 660 \end{aligned}$ | $\begin{aligned} & 920 \\ & 770 \\ & 640 \end{aligned}$ |
| 36HBQBR | 1/2-8.5 | HIGH MED LOW | $\begin{aligned} & 1340 \\ & 1290 \\ & 1200 \end{aligned}$ | $\begin{aligned} & 1310 \\ & 1260 \\ & 1170 \end{aligned}$ | $\begin{aligned} & 1250 \\ & 1200 \\ & 1120 \end{aligned}$ | $\begin{aligned} & 1190 \\ & 1140 \\ & 1070 \end{aligned}$ | $\begin{aligned} & 1120 \\ & 1080 \\ & 1010 \end{aligned}$ | $\begin{gathered} 1050 \\ 1000 \\ 940 \end{gathered}$ | $\begin{aligned} & 1090 \\ & 1060 \\ & 1020 \end{aligned}$ | $\begin{gathered} 1070 \\ 1030 \\ 990 \end{gathered}$ | $\begin{gathered} 1010 \\ 980 \\ 940 \end{gathered}$ | $\begin{aligned} & 950 \\ & 920 \\ & 890 \end{aligned}$ | $\begin{aligned} & 925 \\ & 890 \\ & 860 \end{aligned}$ |
| 48HBQBR | 3/4-10.7 | HIGH MED LOW | $\begin{aligned} & 1810 \\ & 1570 \\ & 1280 \end{aligned}$ | $\begin{aligned} & 1780 \\ & 1550 \\ & 1260 \end{aligned}$ | $\begin{aligned} & 1720 \\ & 1510 \\ & 1220 \end{aligned}$ | $\begin{aligned} & 1660 \\ & 1460 \\ & 1180 \end{aligned}$ | $\begin{aligned} & 1590 \\ & 1400 \\ & 1130 \end{aligned}$ | $\begin{aligned} & 1530 \\ & 1340 \\ & 1050 \end{aligned}$ | $\begin{aligned} & 1510 \\ & 1270 \\ & 1005 \end{aligned}$ | $\begin{gathered} 1480 \\ 1240 \\ 980 \end{gathered}$ | $\begin{gathered} 1430 \\ 1190 \\ 930 \end{gathered}$ | $\begin{gathered} 1380 \\ 1150 \\ 890 \end{gathered}$ | $\begin{gathered} 1350 \\ 1120 \\ 860 \end{gathered}$ |



## HBQBR Series

Model Numbers:

|  |  | FACTORY INSTALLED TXV'S |
| :---: | :---: | :---: |
| MODEL SIZE (BTU) | MODEL (PISTON) | $\begin{gathered} \text { MODEL } \\ \text { (R410A TXV) } \end{gathered}$ |
| 18,000 | 18HBQBR | 18HBQBR w/R410A TXV |
| 24,000 | 24HBQBR | 24HBQBR w/R410A TXV |
| 30,000 | 30HBQBR | 30HBQBR w/R410A TXV |
| 36,000 | 36HBQBR | 36HBQBR w/R410A TXV |
| 48,000 | 48HBQBR | 48HBQBR w/R410A TXV |

In keeping with its policy of continuous progress and product improvement, First Co. reserves the right to make changes without notice. Maintenance for all First Co. products is available under "Product Maintenance" at www.firstco.com.

## All TXV's are approved for cooling only operation (non-bleed type).

NOTE:
Expansion valve requirement depends on the selected outdoor unit.
Go to www.firstco.com or AHRI.org.

## ACCESSORIES:

| EXPANSION VALVE KITS <br> (Field installed) <br> PART NUMBER |  |
| :---: | :---: |
| R410A | FITS |
| 9EVR410-3 | $18 / 24 \mathrm{HBQBR}$ |
| 9EVR410-4 | $30 / 36 \mathrm{HBQBR}$ |
| 9EVR40-5 | 48 HBQBR |

NOTES:

1. Above expansion valve kits are approved for cooling only applications.
2. Valves are non-bleed type. Field added. Hard start kit may be required.
3. Valves have screw-on connections.

| MISCELLANEOUS |  |  |
| :---: | :---: | :---: |
| COMPONENT | DESCRIPTION | PART NUMBER |
| Freeze Protector | Energizes pump when <br> coil temperature falls <br> below $38^{\circ} \mathrm{F}$ | $941-1$ |
| Thermostat | 24 V Heat/Cool | T334 |

## Notes:

1. Freeze protector attaches to hot water coil and wires to low voltage (24V) circuit.


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